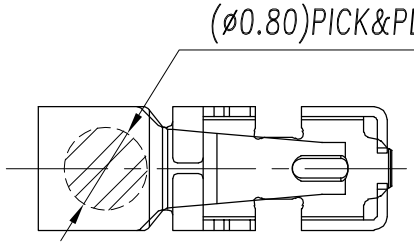
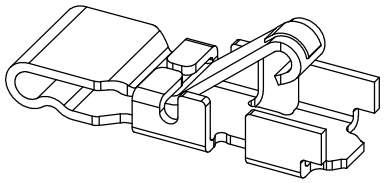
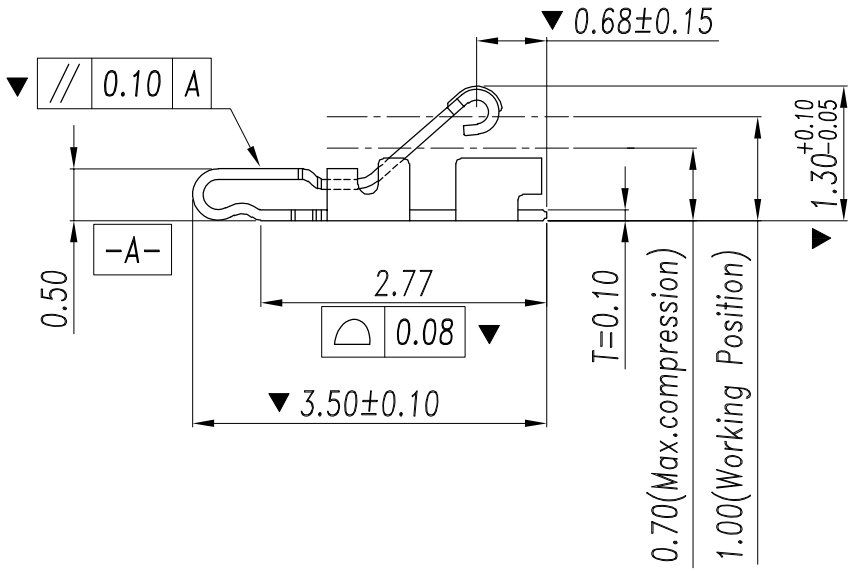
RoHS Compliant

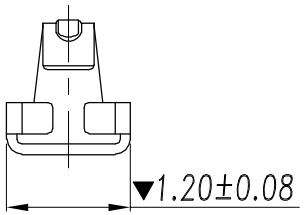
REV	ECN No.	DATE	REMARK
A	原始图档	2022.04.09	

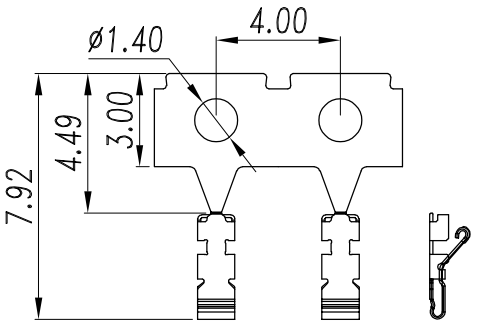
冲压技术要求：
1. 材质:不锈钢SUS304,T=0.10±0.005;
2. 端子锡脚焊接面和接触面不可有毛边,其他部位毛边最大0.03mm;
3. 扭曲:45°/1000mm,拱形5mm/1000mm;
4. 标示有"▼"符号的为重点控制和检验尺寸;
5. 未标注之R MAX R0.13;
6. 预断45°来回两次即可折断,电镀须满足48小时盐雾测试;
7. 寿命测试>2万次,产品弹力要求在60gf~80gf之间
8. 镍底50u"min,焊接区域镀金,接触区域镀金3u"MIN
9. 每盘接头不可超过三个,头部位需标示以利识别;



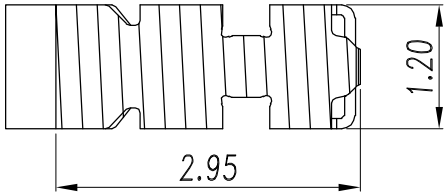




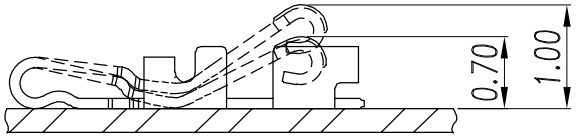


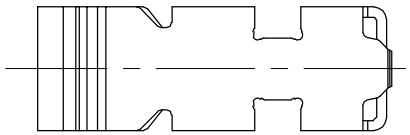


料带示意图
比例:1/3



RECOMMENDED PCB LAYOUT
TOLERANCE:±0.05MM
(FOR REFERENCE ONLY)





MATERIAL NO.:
JK-0R1300AG0178R
REVIEW TABLE FOR DETAILS

QUALITY SYMBOL
▶ = 0
C = 0

GENERAL TOLERANCES (UNLESS SPECIFIED)

X. ±0.25	X. ±4.0°
.X ±0.20	.X ±3.0°
.XX ±0.15	.XX ±2.0°

THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO J K F Technology Co.,Ltd. AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION

TITLE: 弹片 3.50*1.20*1.30H

ECN DESCRIPTION: RELEASE TO TOOLING

DRAWN BY: KATE DENG DATE:

CHECKED BY: FAND DATE: -----

APPROVED BY: Wang Yan DATE: ------

JKF connectivity J K F Technology Co.,Ltd

DOCUMENT NO.

SHEET NO.: 1 OF 1

DIMENSION STYLE	DESIGN UNITS	SCALE
MM ONLY	METRIC	10:1

THIRD ANGLE PROJECTION

frame size: A4
Rev.A 2022.04.09